

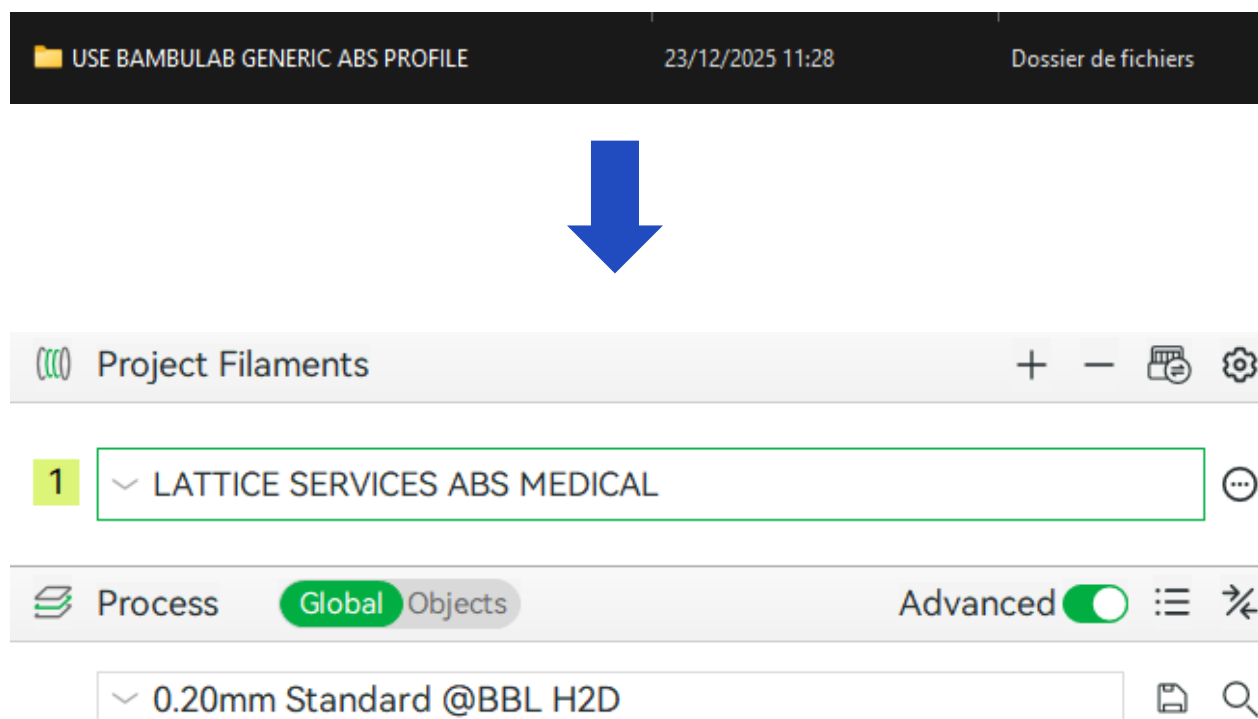
HOW TO IMPORT YOUR LATTICE SERVICES PRINT PROFILE

Before start, please keep in mind that we are not able to test every printers to build print profile, the profiles shared for BambuLab are made from H2D configuration. Ultimaker's from UMS5 and Raises are from PRO2 printer.

If you are not able to import the profile due to different printers or slicers used, we recommend you to use the data in the folder "Generic data". This folder consist on screenshots from the slicer configuration. 2 Generic profile are available **"Low Speed"** (Made from UMS5 or RAISE3D PRO2) for older generation printer that print slower, and **"High Speed"** for new gen speed printers (Made from BambuLab H2D & P2S).

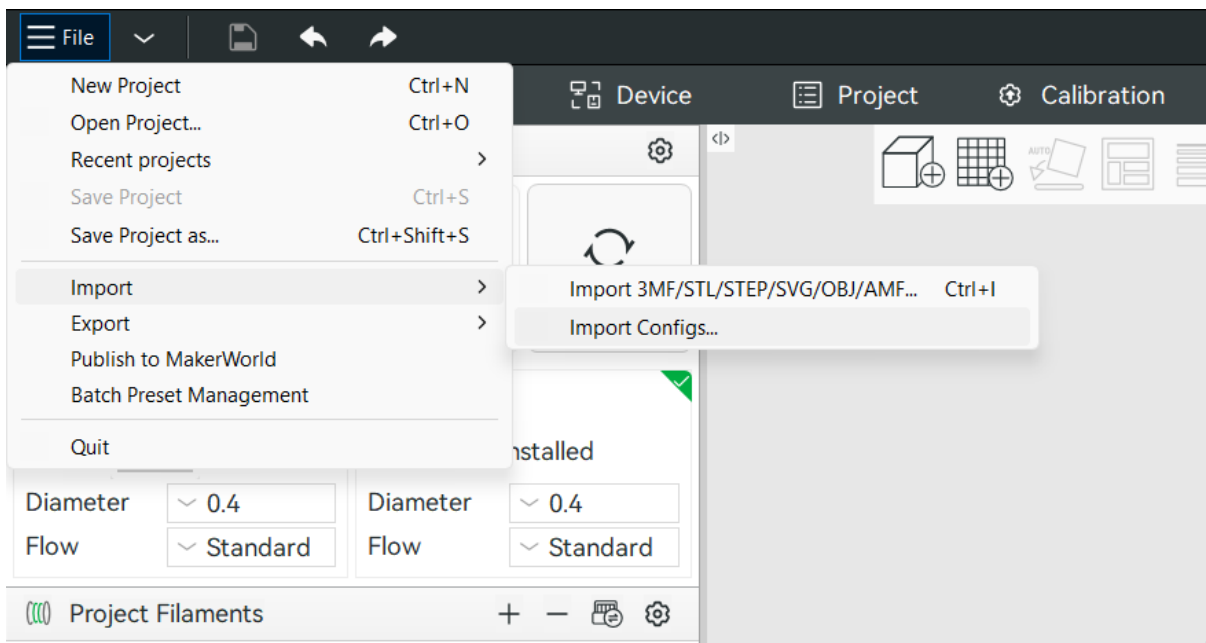
Again, these data are generic and may need adjustments and optimizing from your side, regarding your printers. In case of need, please feel free to reach us at contact@lattice-services.com.

For some BambuLab profile, the "Print profile" only show an empty folder called "USE BAMBULAB GENERIC [MATERIAL] PROFILE". In this case please import the material configuration and use the generic profile of the mentioned couple slicer/material:



How to import in BambuStudio?

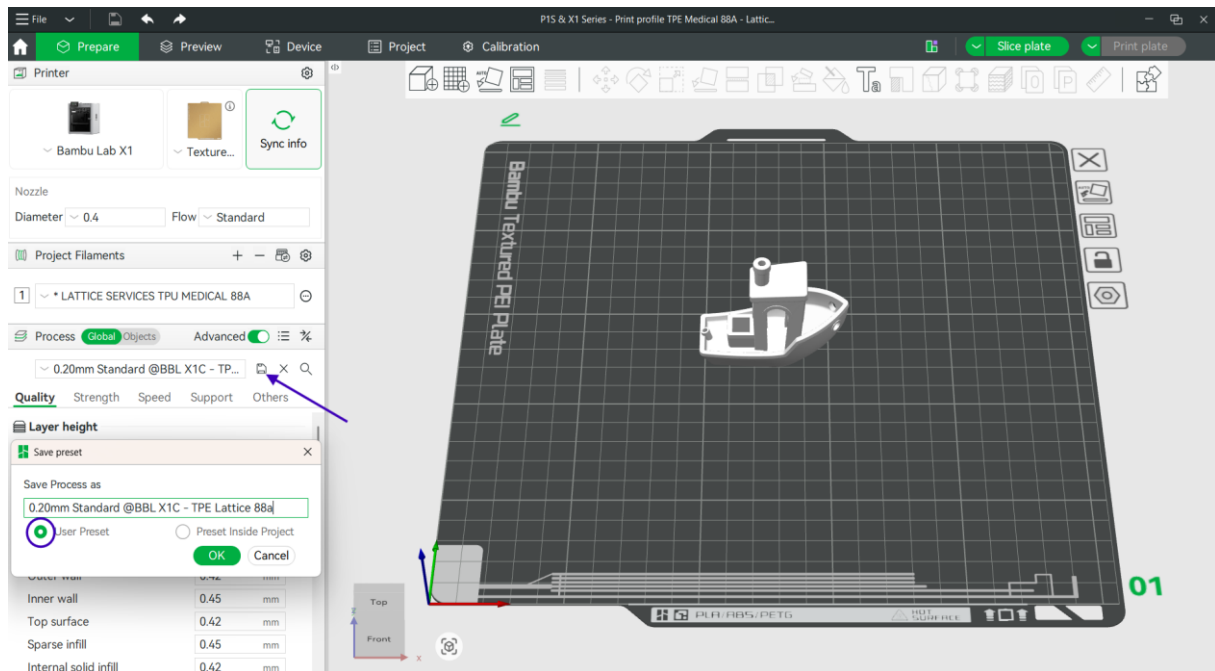
In this scenario, you will have to import the material profile first, you will find it in the folder “Material profile to import”, this file will had the filament configuration (Nozzle temperature, Cooling, Plate temperature etc..) for all the BambuLab printers.



Go to file → Import → Import Configs, then select your material config → “Yes to all”

Once the material profile is imported, it will be add until you delete it. To import the print profile, open one of the 3MF project containing your printer name with BambuStudio.

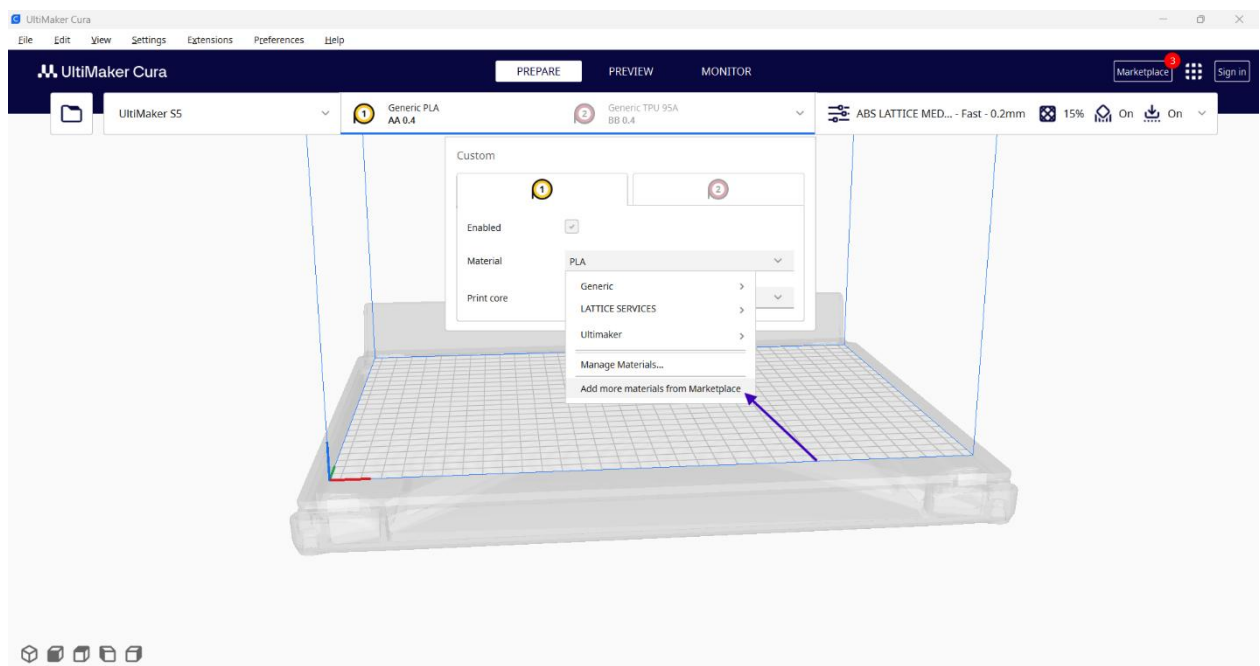
It will open a project with a Benchy on it, we won't need it, you can delete it.



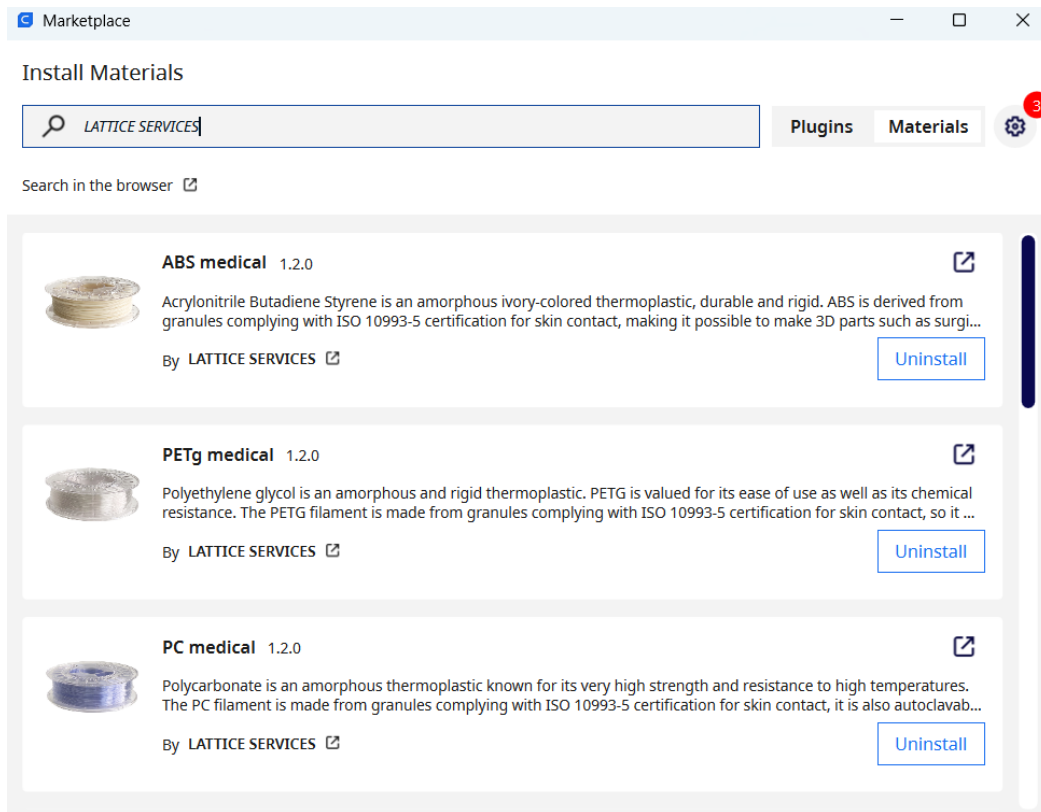
Before going further : take some time to save the profile by clicking on the save icon, and save it as **“User preset”**, name it as you like. Then it will be available as a preset in all your new projects until you delete it, and you won’t need to do this manipulation again.

How to import in CURA Slicer?

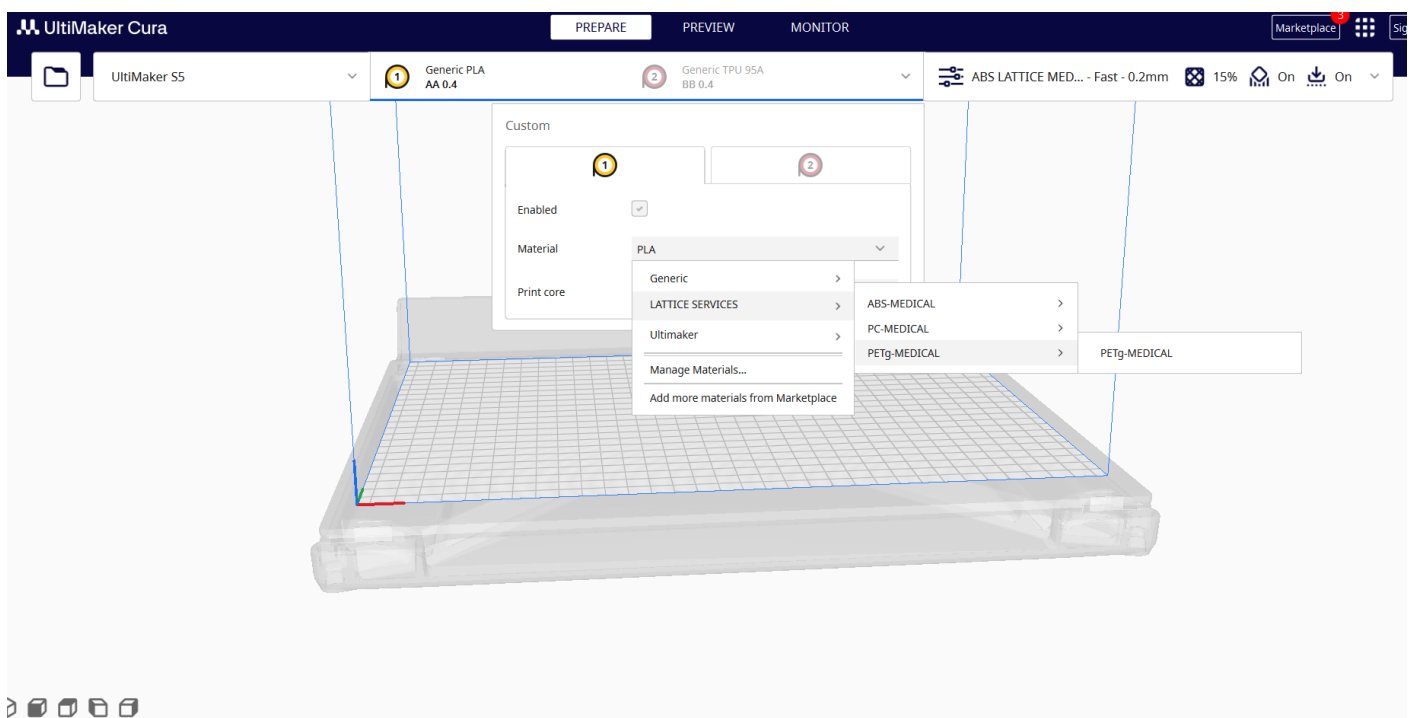
Open your Cura Slicer, then on the material selection, click on “Add more materials from Marketplace”:



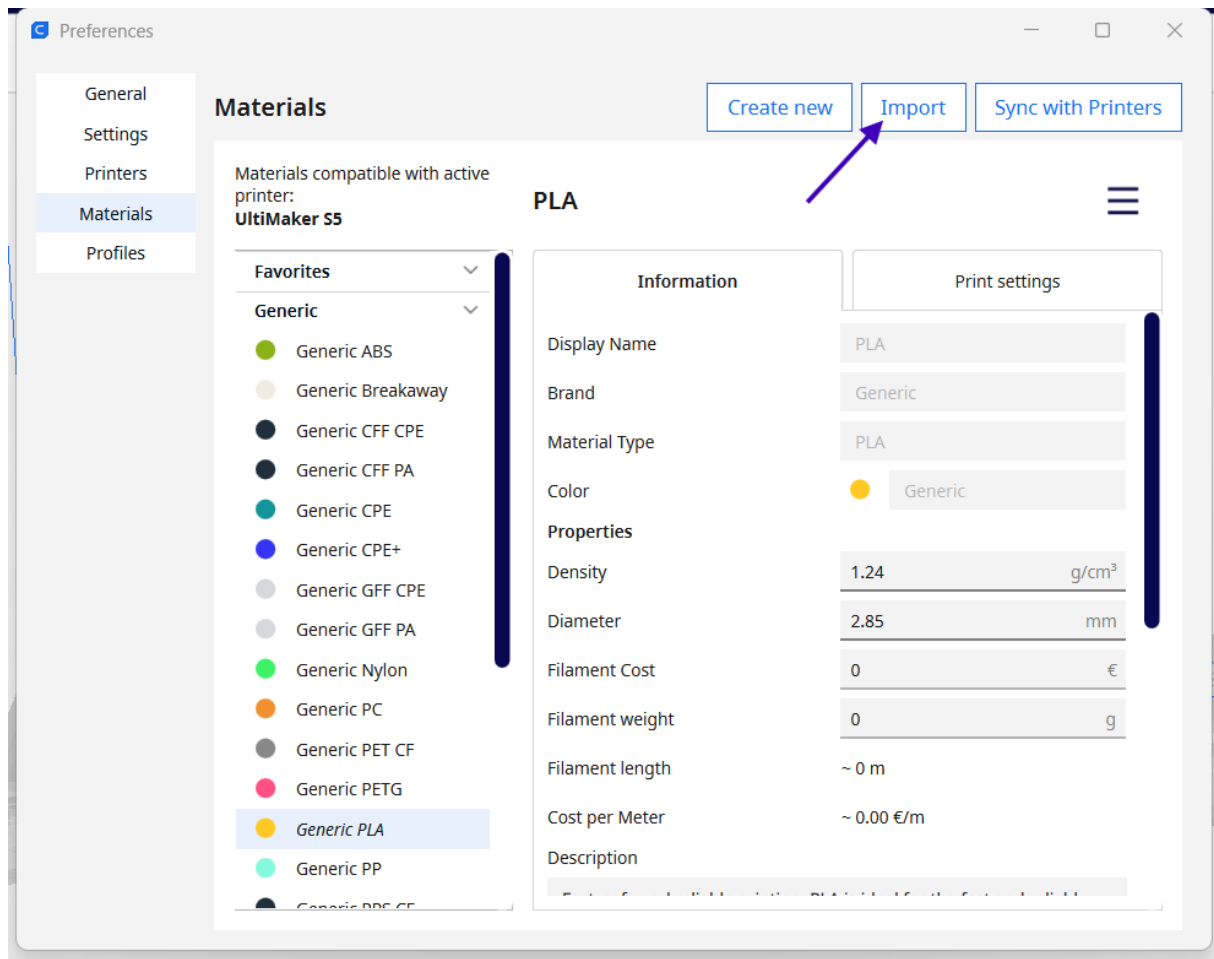
A pop-up opens, on the research tab search for **“LATTICE SERVICES”** and click on “Install”



Cura, may restart, now, your material is install and ready to be sliced, you will find it on the material selection in the **“LATTICE SERVICES”** section.

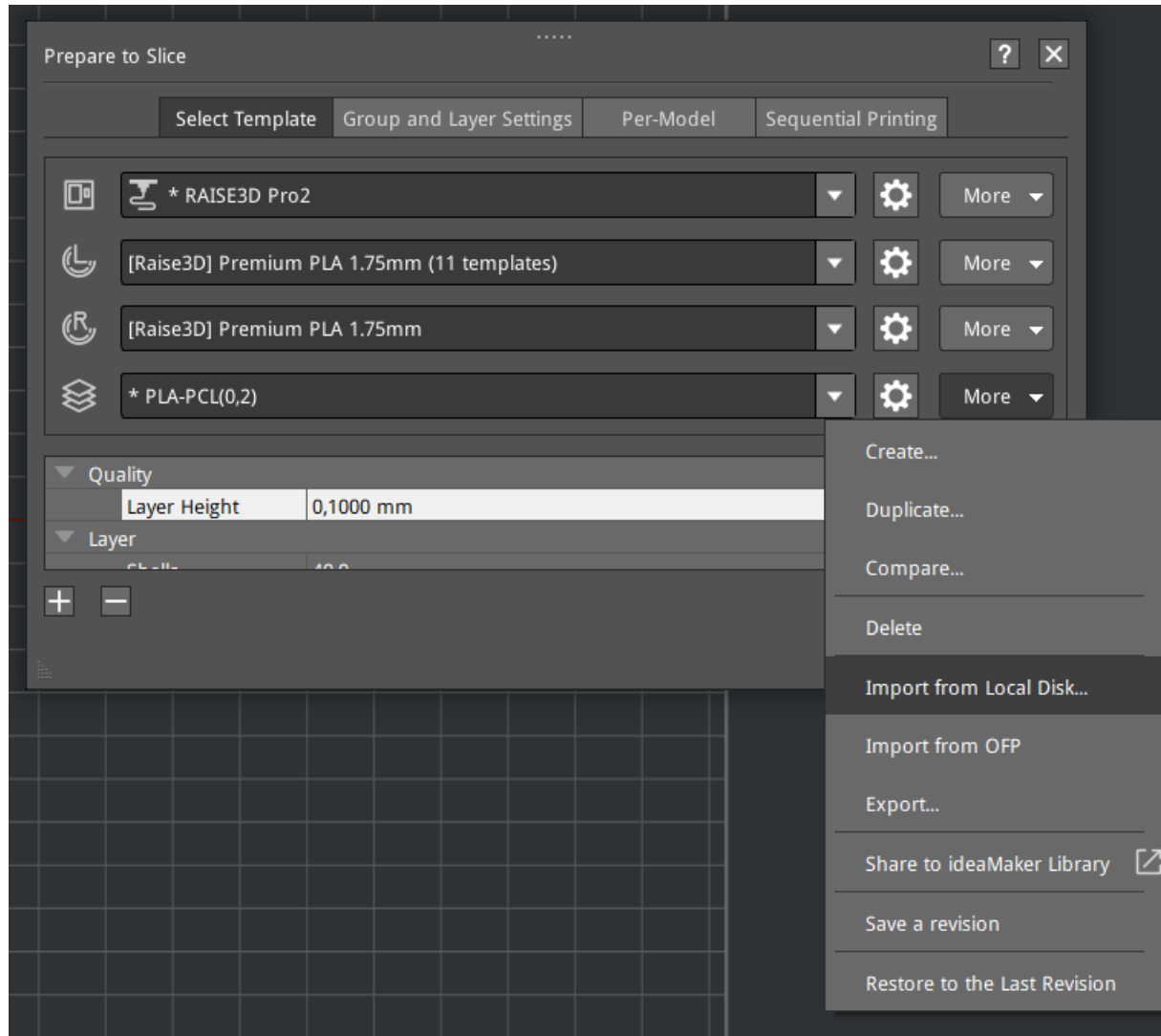


If you have troubles importing from the Marketplace, you can do it manually. On the material selection, click on **“Manage materials”** → **“Import”** → **Selection the print profile in the folder “Ultimaker”**



How to import in IDEAMAKER (Raise3D) Slicer?

Open your slicer, on the right a section called “Prepare to Slice” on the material (template) selection tab, click on **“More”** → **Import from local disk** → **Select the print profile on the folder “RAISE3D PRO2”**



Once done, your good to go with your print!